

AMS02-PDS

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INSPECTION REPORT

APPLICABLE DOC. REF.

PROC. REF.

AMS02-PDS PFM Manufacturing and Inspection Plan PDS-PL-CGS-001

N.A.

is. 1

ITEM INSPECTED (Name, P/N, S/N) AMS02-PDS PFM - Esem 3-A Board Assy p/n:11-AMS02PDS-300.00 s/n:07- Inspection Point.

REQUIREMENT SATISFIED

Manufacturing according to aerospace standards

INSPECTION (Action/Results)

DESCRIPTION

Inspection was performed at Carlo Gavazzi Space premises starting on 13 June 2008 and was carried out on the following board, detail of the inspected board was below reported:

1) Esem 3-A Board Assy p/n:11-AMS02PDS-300.00 s/n:07 (pcb s/n:07/035/D).

HARDWARE REVIEW

1) Esem 3-A Board Assy p/n:11-AMS02PDS-300.00 s/n:07 (pcb s/n:07/035/D), Assy:11-AMS02PDS-300.00 rev./, Parts List:11-AMS02PDS-300.01 rev.A, Electrical Scheme:11-AMS02PDS-300.02 rev./, Master PCB:11-AMS02PDS-300.03 rev./.

The following PLVSs (Parts List Variation Sheet) were presented during the inspection:

- 11-AMS02PDS-300.01 rev A A1 can be considered closed.
- 11-AMS02PDS-300.01 rev A A3 can be considered closed.
- 11-AMS02PDS-300.01 rev A A6 can be considered closed.
- 11-AMS02PDS-300.01 rev A A7 can be considered closed.

The following NCRs were presented during the inspection:

- NCR-PDS-CGS-C-022(mechanical assembly problems), NCR classified "minor" is closed.
- NCR-PDS-CGS-C-049(rubber silicon sheet missing under U22 component), NCR classified "minor" is closed.

On the pcb the U6 (AD590) component is not mounted.

The H/W has been visually inspected and is ok: no damage, visible clean is ok.

CONCLUSION

All solder joints are of adequate quality, the soldering process complies to ECSS-Q-70-08 and ECSS-Q-70-38. On the pcb the U6 (AD590) component is not mounted.

	Operator	Quality Assurance	C.C.	
Signature	E. FRANCINI		C-CINQUERCHI	
Date		13/08/08 Jul	c. eng-	108